NATIONAL INSTITUTE OF TECHNOLOGY TIRUCHIRAPPALLI – 15

Department of Metallurgical & Materials Engineering

Web: www.nitt.edu Phone: 0431 - 2503467



TENDER DOCUMENT

Last date extended

Tender Notification No.: NITT/R&C/MME/NITT-NLC/SN/2010-11/4 Date: 17.5.2010

Name of the Job : Thermal Spray Coatings for Storm water control pumps

Number of Pumps to be coated : Initially 3 Pump Casings followed by 7 to 8 pump

casings subject to the satisfactory performance of the

selected bidder

EMD Amount : **Rs.75,000/-**

Delivery : Two weeks from the date of receipt of pumps

Last Date of submission of Tender : 24.5.2010 upto 3.00 p.m.

Address for submission of Tender : The Director

National Institute of Technology – Tiruchirappalli - 15

Kind Attention:
Prof.S.Natarajan,
Principal Investigator
NITT-NLC Project

Dept. of Metallurgical & Materials Engineering

National Institute of Technology

Tiruchirappalli - 620 015

E-mail: sn@nitt.edu, Mobile: 9486001125

Date of opening of technical bid : 24.5.2010 at 3.30 p.m.



NATIONAL INSTITUTE OF TECHNOLOGY TIRUCHIRAPPALLI – 15

DEPARTMENT OF METALLURGICAL & MATERIALS ENGINEERING

Tender Notification No.: NITT/R&C/MME/NITT-NLC/SN/2010-11/4 Date: 17.5.2010

NOTICE INVITING TENDER

The National Institute of Technology, Tiruchirappalli (NITT) is an autonomous body under MHRD, GoI, imparting Technical Education and engaged in Research Activities. It is proposed to identify suitable coaters to carry out thermal spray coating for storm water control pumps for NITT – NLC Collaborative project.

Sealed Quotations are invited for the following work order under two cover systems subject to the following terms and conditions, from the reputed coaters so as to reach this office on or before scheduled date and time. The **Cover `A`** should contain the following details:

1. Performance credentials (Refer SI.No 1 of section I)

2. EMD for Rs.75,000.00 (Refer SI.No 19 & 20 of section I)

3. Technical specifications (Refer SI.No 2,3,4 & 5 of section I)

The **Cover** `B` should contain price aspects (Refer section IV). The quotations will be opened on a date which will be intimated to the qualified bidders.

Scope of the work : Thermal Spray Coatings for Storm water control pumps

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casings subject to the satisfactory performance of the

selected bidder

EMD Amount : Rs.75,000/-

Delivery : Two weeks from the date of receipt of pumps

(Refer Sl.No.10 of Section 1)

Last Date of submission of Tender : 24.05.2010 upto 3.00 p.m.

Address for submission of Tender : The Director

National Institute of Technology – Tiruchirappalli - 15

Kind Attention:
Prof.S.Natarajan,
Principal Investigator
NITT-NLC Project

Dept. of Metallurgical & Materials Engineering

National Institute of Technology

Tiruchirappalli – 620 015

E-mail: sn@nitt.edu, Mobile: 9486001125

Place, Date and time of opening of bid:

<u>Date:</u> - 24.5.2010 <u>Time:</u> 3:30 pm <u>Venue:</u> Dean (R&C) office/Admin Block

Note: The Institute shall not be responsible for any postal delay about non-receipt / non delivery of the bids or due to wrong addressee.

SECTION: I General Terms and Conditions

The bidders should have executed and completed thermal spray coatings of hydro-turbo 1. machinery components in a single order of not less than Rs.5 Lakhs in the last five years and work order details and performance certificate from the clients shall be enclosed. 2. The bidder should have in house testing and characterization of coatings 3. The bidder should have demonstrated experience in the coating of complicated contours such as vanes, turbine blades, volute casings, curved parts and three dimensional contours 4. The bidder should enclose the original test certificate of the powder provided by the supplier as per ASTM/DIN/EN standards. 5. The bidder should furnish the certificates for the following parameters of the coatings: Hardness Porosity Adhesion Chemical composition of the coating The bidders should furnish guarantee/warranty for a period of one year for the coatings from the 6. date of commissioning of these components in the mines field. Abnormal wear/damage if any should be rectified by the bidder at his cost including transportation of components after providing Indemnity bond/Bank guarantee. 7. The bidder should execute Indemnity bond/Bank guarantee valid for 3 months from the date of work order towards NLC-NITT for a value of Rs 4 Lakhs for each set of pump casing. 8. The bidder should take diligent care for safe custody, handling and working on the pump casing so that no damages are caused to contours of the pump casing. 9. NLC - NITT authorities shall have the right and access to inspect the firms with due intimation at the time of work. The work should be executed within 15 days after the receipt of pump casing at the bidder's 10. premises and it should be kept ready for dispatch through the Transport Agency authorized by the NLC. Delay in delivery will attract penalty @ 0.5% per week on the value of undelivered portion of the goods subject to a maximum of 10% of the total value of the contract. The details of the company should be furnished along with the copy of all related documents. 11. 11.1 Documents to be submitted in the Bid: The agency should furnish Income Tax PAN number (i) (ii) Catalogue of the product with detailed product specifications EMD may be remitted in the form of bank DD original form valid for minimum six months, through Bank quarantee (validity for 6 months) drawn on any scheduled bank in favour of "The Director, NIT, Trichy" payable at Trichy should be submitted. EMD shall bear no interest. Any bid not accompanying with EMD will be summarily rejected. The company should submit their rate as per the format given in Section 4 of the Notice Inviting 12. Tender in this cover. The rate should be quoted both in words and figures. All the pages of the bid should be signed affixing the seal. All corrections and overwriting should be initialled. 13. The bid cover should be duly superscribed with the following details. (1) Tender Notification Number (2) Tender for the coating of (3) Date of opening

	Mention "Kind Attention: Contact's person's name and phone number", and submit at the					
	address given in the Notice Inviting Tender.					
14.	The tender will be acceptable only from the authorized coating company.					
15.	The bid shall be in the format of price schedule given in Section 4. The contract form as per					
	format given in section 5 shall be submitted. Incomplete or conditional tender will be rejected.					
16.	Details of quantity and the specifications are mentioned in Section 3 appended to this Notice					
	Inviting Tender.					
17.	The item to be used is strictly according to the specification and subject to test by the					
	Institute/concerned authorities. It must be delivered and installed in good working					
	condition.					
18.	The Institute reserves the right to cancel or reduce the quantity included in the schedule of					
	requirements at any time after acceptance of the tender with a notice. The Contractor/Supplier					
	shall have no claim to any payment of compensation or otherwise whatsoever, on account of any					
	profit or advantage which he might have derived from the execution of the work/supply in full but					
	he did not derive in consequence of the foreclosure of the whole or part of the works.					
19.	The EMD of the successful bidder will be converted into security deposit towards					
performance guarantee, which will be returned after the satisfactory performance						
	supplier.					
20.	supplier. Validity of bids: The rate quote should be valid for a minimum of 60 days. No claim for					
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DECLARATION

I/we have not tampered/modified the tender forms in any manner. In case, if the same is found to have been tampered/modified, I/we understand that my/our tender will be summarily rejected and full Earnest Money Deposit (EMD) will be forfeited and I/we am/are liable to be banned from doing business with NIT, Trichy and /or prosecuted.

Signature of the Bidder	:
Name and Designation	:
Business Address	:
Place :	
	Cool of the Diddow's Firm
Date:	Seal of the Bidder's Firm

27. Any other details required may be obtained from the contact person given in the notice inviting tender during the office hours.

SECTION: II CONDITIONS OF CONTRACT

- 1. The rates should be quoted F.O.R. NIT, Tiruchirappalli for supply within India.
- The pump casing will be loaded / transported to the firm's premises by NLC/NITT and Unloading /loading at the premises shall be done by the bidder. The transport cost will be borne by NLC.
- 3. The bidder shall indicate the excise duty exemption for the goods if applicable
- 4. The Institute is eligible for customs duty and excise duty exemption.
- 5. The rate quoted should be on Sq.m basis. Taxes and other charges should be quoted separately, considering exemptions if any.
- 6. <u>Payment:</u> No advance payment will be made. 90% payment will be made after installation and rest 10% after the satisfactory completion of the work.
- 7. Warrantee period should be specified for the complete period conforming to the section 3 of this tender document.
- 8. The bidder shall submit road transport Porforma to the transporter of NLC for check post needs.
- 9. In case of dispute, the matter will be subject to Tiruchirappalli, Tamil Nadu Jurisdiction only.

SECTION: III SCHEDULE OF REQUIREMENTS, SPECIFICATIONS AND ALLIED DETAILS

Component: Pump upper & lower casing made of Alloy Cast Iron

Areas to be coated:

High Pressure Area (Up to 15 Kg/cm ²)	:	2.1180 Sq.m (Approximately)
Low Pressure Area (Up to 2 Kg/cm ²)	:	1.0690 Sq.m (Approximately)

Kindly give us the quotations for the following combination of coatings per square meter.

- 1. WC-Co-Cr/Ni by HVOF
- 2. Ni-Cr-B-Si by HVOF
- 3. Al₂O₃ - TiO₂ by Plasma Spray Process
- 4. Ni-Al by Wire Arc /Plasma Spray Process

Note:

High pressure Area - To minimize both Erosion & Corrosion Problems Low Pressure Area- To minimize Corrosion Problems

Quantity : 3 Nos.

Any other details/requirement : Coating thickness should be 250 to 300 Microns

Warranty period required : 12 months from the date of commissioning

Delivery schedule expected after

release of work order

: 15 days (Refer Sl.No.10 of Section I)

EMD (in Rupees) : Rs. 75,000/-

Performance Security to be given by: 5% value of the work order Successful bidder after release of work

order

SECTION: IV PRICE SCHEDULE

[To be used by the bidder for submission of the bid]

1.	Coating Component Name	:	
2.	Specifications (confirming to Section 3 of Tender document-enclose additional sheets if necessary)	:	
3.	Price per Sq.m	:	
4.	Quantity	:	
5.	Coating cost	:	
6.	Taxes and other charges		
	(i) Specify the type of taxes and duties in percentages and also in figures(ii) Specify other charges in figures	:	
7.	Warranty period (conforming to the Section 3 of Tender document. This should be mentioned in Technical bid also in order to get qualified for Financial bid)	:	
8.	Delivery Schedule (conforming to the Section 3 of Tender document)	:	
9.	Name and address of the firm for placing work order	:	
10.	It is the responsibility of the successful bidder to ensure safety and safe delivery of material. Insurance for the transportations of pumps from the NLC site to contract's site and back and during the custody of contractor shall be borne by the contractor.		
11.	Name and address of Indian authorized agent (in case of imports only)	:	

Signature of the Bidder	:
Name and Designation	:
Business Address	:

Place:

Date: Seal of the Bidder's Firm